



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5393-041
Job Sheet 169770



Part No: D5393-041

Job Qty: 2 ea

Part Name: Strut Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/21/17

Job Tracking No:

Due Date: 1/12/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV B SHEETS 1,2 IPP REV:A 16.02.01 NEW ISSUE DD VERF:JLM IPP REV:B 17.01.27 AS PER
DWG REV.B2 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		1/11/18	0.00	0.00	Start Up Small Fab-4		FF
100	Small Fab	2 pcs		1/12/18	0.00	1.40	Small Fab-9		FF
110	QC	2 pcs		1/12/18	0.00	0.00	QC5		32
120	Packaging	2 pcs		1/12/18	0.00	0.00	Packaging3-2	STBD	AT 18/01/22
130	QC21-SA	2 Ea		1/12/18	0.00	0.00	QC21		

Part Op 100 - Assemble strut, nut and clevis as per dwg (HAND TIGHTEN NUT) use anti-seize on thread. A/R ANTI-SEIZE JAN 22 2016
Descriptions: BATCH: _____

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
100-Small Fab	AN3C3A Fin 137820-2	4	302	0	0
	AN665-34R 5024843	4	92	0	0
	D2690-6 5012261	4	81	0	0
	D5393-043 5016891	2	6	0	0
	MS17984-C405 5000559	4	27	0	0
	MS21043-3 5000559	4	1,229	0	0
	MS21919WCF8 5000559	4	11	0	0
	DNAS1149C0332R Fin 136444-138	4	5,016	0	0
	NAS509-4C 5024484	4	23	0	0

Part Specifications

Specifications could not be found.

Plex 12/21/17 12:46 PM dart.lacelle.linda

DART
AEROSPACE

S032489



Strut Assembly

D5393-041

PART NO:

Original Serial #: S032489

Revision:

Operation:

Change No:

Start up Operation 01/16/18

Job No: 169770

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Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: AN3C3A Revision: Bolt														
100	Receive Ea	S032470	169770	4 Ea	0	M137820	Small Fab-9		WIP	1/16/2018	Issue Container			
Operation Totals:		1		4	0									
Part Totals:		1		4	0									
Part Number: D5393-041 Revision: Strut Assembly														
130	QC21-SA	S032489	169770	2 Ea	0	S032489	ST370	Bin	Stock	1/16/2018	Issue Container			
Operation Totals:		1		2	0									
Part Totals:		1		2	0									
Part Number: MS21043-3 Revision: Nut														
100	Receive Ea	S032478	169770	2 Ea	0	s000559	Small Fab-9	Bin	Stock	1/16/2018	Issue Container			
Operation Totals:		1		2	0									
Part Totals:		1		2	0									
Part Number: MS21919WCF8 Revision: Clamp														
100	Receive Ea	S032479	169770	4 Ea	0		Small Fab-9		Stock	1/16/2018	Issue Container			
Operation Totals:		1		4	0									
Part Totals:		1		4	0									
Part Number: NAS1149C0332R Revision: Washer														
100	Receive Ea	S032480	169770	4 Ea	0	M136444	Small Fab-9		Stock	1/16/2018	Issue Container			
Operation Totals:		1		4	0									
Part Totals:		1		4	0									
Totals:		5		16	0									

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					